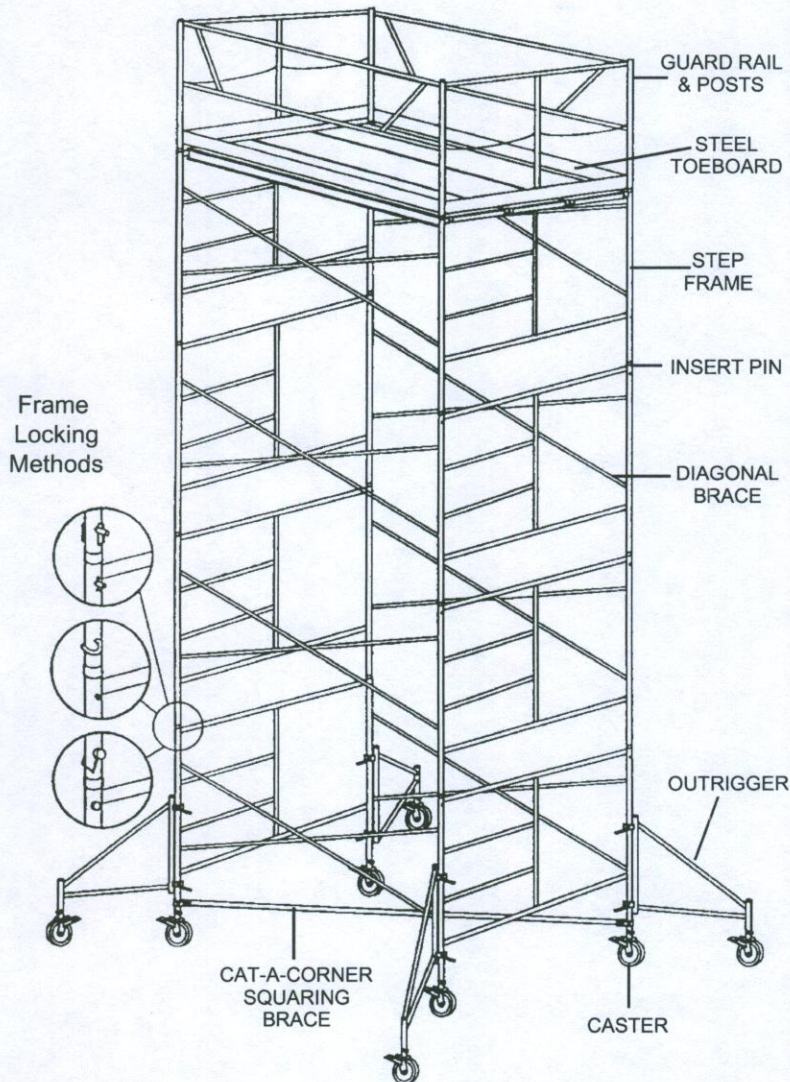


INSTRUCTIONS FOR ERECTING ROLLING OR STATIONARY TOWERS

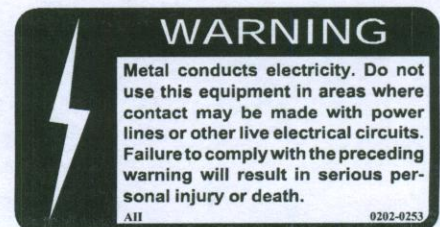
Bil-Jax, Inc. recommends that all users of this equipment be supplied with safety information and OSHA rules and regulations. This information must be thoroughly read and understood before using the equipment. If you have not been provided with OSHA regulations or safety literature, please call 419/445-8915 before use.



Bil-Jax Rolling Towers offer large work platform areas and adjustable platform levels, while providing workers with a quick, easy and safe assembly.

A Rolling Tower should only be used on solid, level and clear floor areas. Do not use on soil or unlevel surfaces. Check for overhead obstructions which may interfere with the tower.

NOTE: Some areas may require separate access ladders or stairs. Consult your local authorities for information before beginning scaffold erection.



1. Before starting scaffold erection, check all parts for damage, making sure that they are in proper working order. Any part that does not look to be in good working condition or is damaged in any way should not be used.

BRACING

2. Attach diagonal bracing to frame sections, securing in place with the frame brace locks (Fig. 1).

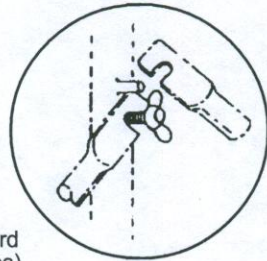


Fig. 1
J-LOCK (Standard
w/Notched Braces)

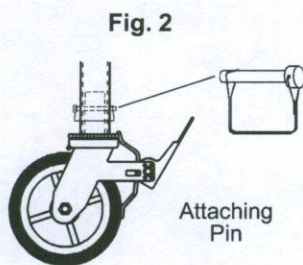
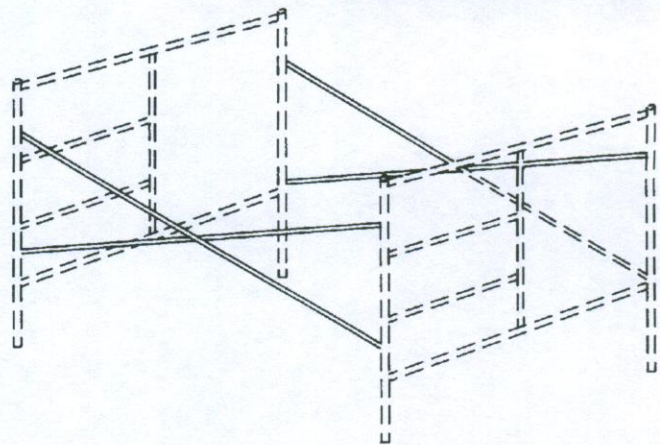


Fig. 2

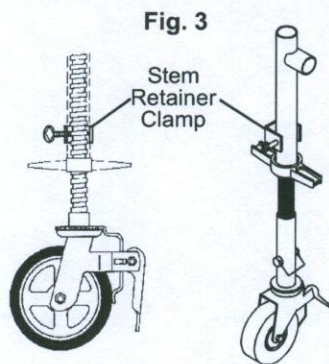


Fig. 3

CASTERS, JACKS, BASE PLATES

3. Insert casters and secure with attaching pin or bolt. Set brakes on all casters (Fig. 2) before proceeding with tower erection. If leveling casters or extensions are used, secure with stem retainer clamp, wire, or other suitable means (Fig. 3). Do not extend leveling screws more than 12". If application does not call for a Rolling Tower, follow above procedure and replace casters with leveling jacks (Fig. 4) or base plates (Fig. 5) on mud sills.

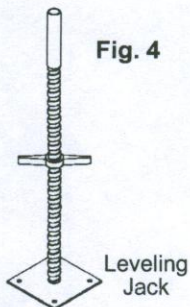


Fig. 4

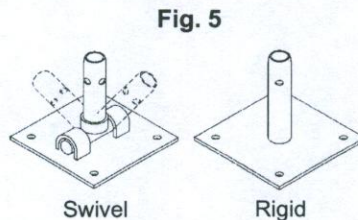


Fig. 5

CAT-A-CORNER SQUARING BRACE

4. Install cat-a-corner squaring brace (this should be installed at the base and every additional 20' of height).

